



SERVICE BULLETIN OSB 315-66

I. TECHNICAL DETAILS

1.1 Category:

Optional

1.2 Aircraft affected:

GROB G 103A TWIN II ACRO	Serial-No. 3544 – 34078 (with suffix „K“)
GROB G 103C TWIN III ACRO	Serial-No. 34101 – 34203

1.3 Time of Compliance:

At holders discretion

1.4 Subject:

ATA-Code: 53-00 Fuselage

1.4.1. Installation of stringers in rear fuselage

1.4.2. Cancellation of limitation of operation.

1.5 Reason:

Alert Service Bulletins ASB315-63 and ASB315-63/2 introduced a reduction of speeds for rough air v_B and the maximum flying speed v_{NE} . Aerobatic flights were provisionally prohibited.

Mandatory Service Bulletin MSB 315-65 introduced revised Manual pages for operation in a reduced envelope:

This Service Bulletin OSB 315-66, in combination with Work Instruction OSB 315-66, must be completed to regain the full capability for Aerobatic Flight for GROB G 103A TWIN II ACRO and GROB G 103C TWIN III ACRO. Otherwise the reduced envelope as determined with MSB 315-65 will remain valid.

NOTE: Execution of this Service Bulletin require, that MSB 315-65 be complied with before!

GROB G 103A TWIN II ACRO
GROB G 103C TWIN III ACRO



1.6 Concurrent documents:

Work Instruction OSB 315-66

1.7 Approval Note:

The technical information contained in this document has been approved by the authority (Luftfahrt-Bundesamt).

1.8 Accomplishment/ Instructions:

1.8.1 Completion of all structural modifications and all associated measures in accordance with Work Instruction OSB 315-66.

1.8.2 Exchange of obsolete pages (Flight and Maintenance Manual) by revised pages (attached to this SB).

Flight Manual GROB G 103A TWIN II ACRO	Revision 6, 16.10.03
Flight Manual GROB G 103A TWIN II ACRO Canadian issue	Revision 7, 16.10.03
Flight Manual GROB G 103A TWIN II ACRO FAA issue	Revision 4, 16.10.03
Flight Manual GROB G 103A TWIN II ACRO Italian issue	Revision 4, 16.10.03

Flight Manual GROB G 103C TWIN III ACRO	Revision 6, 16.10.03
Maintenance Manual GROB G 103C TWIN III ACRO	Revision 6, 16.10.03

1.8.3 The following placard (attached near to the front/rear airspeed indicator) is to be removed.



GROB G 103A TWIN II ACRO
GROB G 103C TWIN III ACRO



1.8.4 G 103A TWIN II ACRO:

Apply the following limitation placard over the existing placard on the front and rear RH cockpit side wall

Maximum Flying Weight	580 kp	1280 lbs		
Maximum airspeeds		km/h	fts	mph
In calm air:	V_{NE}	250	135	155
In rough Air:	V_{RA}	180	97	115
Aerotow:	V_T	170	92	105,5
Winch/ Automobile tow:	V_W	120	65	74,5
Airbrakes extended:	V_{FE}	250	135	155
Manoeuvring speed:	V_A	180	97	115

1.8.4 G 103C TWIN III ACRO:

Apply the following limitation placard over the existing placard on the front and rear RH cockpit side wall:

Maximum Flying Weight	600 kp	1323 lbs		
Maximum airspeeds		km/h	fts	mph
In calm air:	V_{NE}	280	151	174
In Rough Air:	V_{RA}	200	108	124
Aerotow:	V_T	185	100	115
Winch/ Automobile tow:	V_W	140	76	87
Airbrakes extended:	V_{FE}	280	151	174
Manoeuvring speed:	V_A	185	100	115

1.9 Repetitive Actions:

None

1.10 Mass (Weight) and CG:

Following the structural modification in accordance with Work Instruction OSB 315-66 a Weight and Balance report is to be completed. The CG must be within limits. The W&B Report is to be added to the Flight Manual and the Aircraft History Record.

GROB G 103A TWIN II ACRO
GROB G 103C TWIN III ACRO



II. PLANNING INFORMATION

2.1 Material & Availability:

The material required for the modification in accordance with Work Instruction 315-66 may be ordered with the attached Purchase Order.

2.2 Special Tools:

N/A

2.3 Labour costs:

approximately 30 hrs.

2.4 Reference documents:

N/A

2.5 Credit:

N/A

III. REMARKS

3.1 The correct execution of the instructions may be performed by an authorised aviation workshop and has to be certified in the logbook by an authorised inspector.

3.2 If you have sold your aircraft in the meantime, would you kindly pass this information on to the new owner and forward his address and aircraft S/N to us..

3.3 For questions and assistance please contact:

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Approved by EASA under Approval

No...1415.....on...02.12.03...(date)

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